

\*doctor bag style carryall

醫生袋式旅行袋  
1.5mm INDIAN burgundy cowhide 印度牛皮  
1.0mm ITALIAN red calf hide 意大利牛皮  
width 寬度 45cm  
height 高度 32cm  
base 底面 45x28cm



\*zipper briefcase 公事包

1mm KOREAN purple cowhide 韓國牛皮  
Top width 頂部闊度 30cm height 高度 28cm base 底面 39x9.5cm

\*small zipper pouch 小拉鍊包

1.5mm ITALIAN splash print beige soft cowhide  
意大利潑墨圖案牛皮軟皮 height 高度 11cm base 底面 11.5x4cm



little zipper pouch

1.5mm ITALIAN splash print beige soft cowhide  
意大利潑墨圖案牛皮軟皮  
height 高度 11cm  
base 底面 11.5x4cm



此作品必須用雙面拉鍊。(01-03) 雙膠貼上拉鍊再跨步縫合定位，不應用雙面膠紙因膠紙黏附針線，注意貼上拉鍊時應保持平均緊緻，不要刻意拉緊拉鍊皮邊，到膠位時將拉鍊垂直貼邊順行後才把布邊壓向皮件，使布邊波浪平均，彎彎彎布邊自然較多，可先定位前後直行後才專心處理。

zipper used but be 2-way, on sample it is 2-way #5 of metal teeth; separate the zipper and glue them onto the edge individually (01), do not use double-side adhesive tape as the sticky layer will attach to the tool or needle when pulling through, reducing efficiency and leaving a messy tip; glue the zipper with gentle average force, do not pull the leather or the zipper, at turn simply go along with the leather piece and fix the wave evenly, initial stitching in big steps on top of gluing is recommended

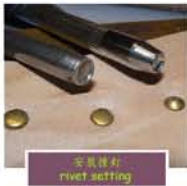
這樣的小包概念很值得學習：結構簡單直接，功能實用多元化。根據需要把紙樣自由放大縮小，甚至改變比例，只是一套製作方法便可造出零錢包、化妝袋、筆袋、公事包（今期第二件作品）、大圓袋等等。線條簡潔耐看，風格完全在於選用的皮料和配件，最能呈現皮料的特質。小作品如皮料厚度適宜可不縫裡袋。

it is a simple concept so worthy to try, can be applied in many sizes and proportions to form different styles or fit different purposes; in 1-piece design means the leather alone represents the character, clean lines give lasting looks, or on the big walls features can be constructed quite freely; small size item like the sample needs no lining but neat stitching is therefore essential



featured skills 專題技巧

- gluing 黏合
- snap setting 安裝啣鈕
- pattern making 製作紙樣



安裝揸釘 rivet setting



打孔 punching holes

\* with proportional paper patterns which are copied backward from the actual leather pieces of making the item, to serve as material utilization reference and creative ground only 依照紙樣反向剪成膠版紙，直接翻到轉碟，可作為翻印和改良的基礎及計算用（空翻紙樣）。紙樣紙樣圖紙只作參考，而紙樣圖紙只作參考，其測量資訊應以實際物件為準。\* measurement information that of corresponding sample only actual hardware size must be followed to develop usable set of patterns 資料應以實際物件為準，不可照樣紙圖多者，實則紙樣圖紙圖紙的製作條件，\* item to inspire creative use of different types of leather 紙樣紙樣圖紙，\* some tools and methods of mine have significant differences from those of traditional leathercraft and are just my personal choices, after experiencing relevant options 我的設計方法與傳統不同的紙樣圖紙，\* (2) hole positions for lace stitching/ rivet setting shown on paper patterns are those of the samples made, different choices might need adjustments to give a balanced look 紙樣的孔位是樣本用的，如果紙樣圖紙與樣本圖案不同。

前後拉鍊安裝安裝後隨即安裝拉鍊頭，裝後即時成形，但要注意拉鍊對位，確認平對後在拉鍊兩端點上超膠膠把拉鍊封住 (04) 以防鬆開，之後剪齊，擱起兩側邊蓋，定位，縫好便完成，更多安裝拉鍊資料刊第3期。

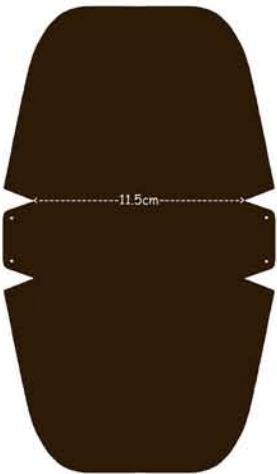
when fine stitching is done in both sides, install the zip heads and close to see the pouch form right away, it might take several times to find the right zip head positions, when done secure both ends with a drop of super-glu (04), real end locks should be added for big items and long zipper



to finish trim the zipper ends and cover them with the extensions, holes on the pouch for joining the extensions can only be positioned now (more information about zipper installation in issue03)



04



zipper briefcase

1.5mm 韓國牛皮  
KOREAN purple cowhide  
top width 頂部闊度 40cm  
height 高度 28cm  
base 底面 39x9.5cm



front pocket

面積大的前後幅是理想的「加建」平台，可加上不同形式的副袋提高實用性，樣本在前面加上一格，因實用，袋口可在副袋安裝前 (01) 或後安裝，但縫制必須上下都做妥才安裝，較易掌握效果 (p8, 10)。cover can be installed before (01) or after pocket installation, while the lock on it must be installed afterwards



樣本的副袋是扁平類，兩側有上開下閉的「風琴」片 (02) 提供彈性厚度，理論上風琴片取得愈開閉的最大限度會愈大（最小亦要即是扁平類），但大大外型不美觀，位置深度和縫位亦難掌握，最好不要大過 3吋，如材料許可可以是一幅過的，即使要併合亦是先縫成一件 (03 - 05) 然後縫上正袋面。併合應是面幅與風琴片配合一同打孔 (04)，可確保孔位一致，縫合更有效率而效果理想。



把副袋縫上至袋底先固定兩側 (06)，再做底那 (07)。

the front pocket has accordion sides so it is rather flat when closed and is not expected to be loaded full; glue the side panels onto the front piece and punch holes together then stitch; then sew the pocket on the bag by the sides first (06) then the base (07)